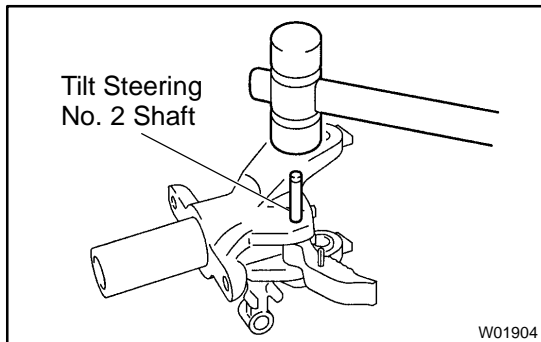


## REASSEMBLY

### NOTICE:

When using a vise, do not overtighten it.

1. **COAT PARTS INDICATED BY ARROWS WITH MOLYBDENUM DISULFIDE LITHIUM BASE GREASE (See page [SR-22](#) )**

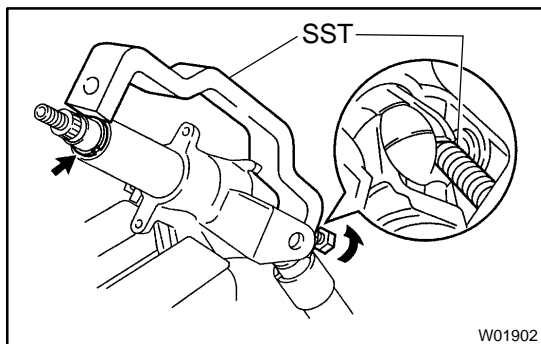


### 2. INSTALL TILT STEERING PAWL

- (a) Install a new pin to the steering pawl.
- (b) Install the steering pawl to the column upper tube.
- (c) Using a plastic hammer, tap in a new tilt steering No. 2 shaft.

### NOTICE:

**Tap the shaft completely into the steering column upper tube.**



### 3. INSTALL MAIN SHAFT ASSEMBLY

- (a) Install the bearing thrust collar and compression spring to the main shaft.
- (b) Install the main shaft assembly to the column upper tube.
- (c) Using SST, compress the compression spring.  
SST 09950-4001 1 (09958-04011)

### NOTICE:

**Do not bend the universal joint of the shaft more than 20°.**

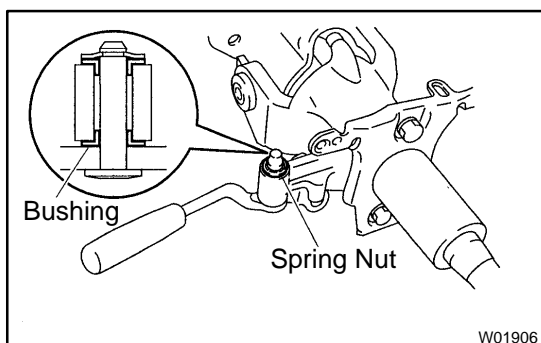
- (d) Using a snap ring expander, install a new snap ring to the main shaft.

### 4. INSTALL TILT LEVER RETAINER

### 5. INSTALL COLUMN UPPER TUBE WITH MAIN SHAFT ASSEMBLY

- (a) Install the column upper tube with main shaft to the column tube.
- (b) Using a hexagon wrench, torque the 2 tilt steering bolts.  
**Torque: 20 N·m (200 kgf-cm, 14 ft-lbf)**
- (c) Check that the upper tube turns smoothly.

### 6. INSTALL TILT LEVER LINK



### 7. INSTALL TILT LEVER

- (a) Install the 2 bushings and tilt lever to the column upper tube, as shown in the illustration.
- (b) Install a new spring nut to the tilt lever.

**8. INSTALL 3 TENSION SPRINGS****HINT:**

Install the tension springs with the tilt function at maximum tilt up.

**9. INSTALL COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP (See page [SR-19](#))****10. INSTALL KEY CYLINDER LAMP ASSEMBLY AND TRANSPONDER KEY COIL**

- (a) Install the key cylinder lamp assembly to the transponder key coil.
- (b) Install the transponder key coil and key cylinder lamp assembly with the screw.

**11. CHECK TILT STEERING OPERATION**